



Rev. 06/2015

ALINOX

Automatic membrane filling unit.

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- +** Multi-function: Pressure reducer, microfilter and check valve incorporated
- PN 25
- Membrane-operated



PRODUCTION RANGE

AUTOMATIC MEMBRANE FILLING UNIT MODEL ALINOX					
Code	Size	Connection	P _{max} upstream	P _{downstream} adjustable	P _{pre-calibration}
46.04.00	G 1/2"	FF UNI-EN-ISO 228	25 bar [2500 kPa]	0,8÷5,5 bar [80÷550 kPa]	-

DESCRIPTION

RBM Alinox is an **automatic** feeding unit that **allows the replenishment of fluid in heating systems.**

It encloses, in a single product, a pressure reducer, a removable cartridge micro filter and a check valve.

The pressure reducer is a membrane type, equipped with a pressure gauge to detect the output pressure. The cartridge is a compensated seat: upstream pressure variations do not affect the adjustment of the downstream pressure.

USE

Alinox is an adjustment part and not for safety. For this purpose,

provide the system with the appropriate safety devices.

It is particularly suited to be used in heating systems with the precise task of re-integrating the water that comes out from the system.

During the normal operation of a heating system, part of the fluid is lost through the deaerators, in the form of steam mixed with gases that develop continuously in the circuit. The space left free by the fluid, if it is not properly reinstated, will be occupied by the gases which, dissolved, would form acid solutions that can lead to corrosion.

THE CHOICE

Alinox is intended to be used in plumbing, heating and sanitary systems with upstream pressure not higher than 25 bar and the required downstream adjustment pressure within the range of 0.8÷5.5 bar.

* Compliance DHW "Attestation de Conformité Sanitaire" (France)

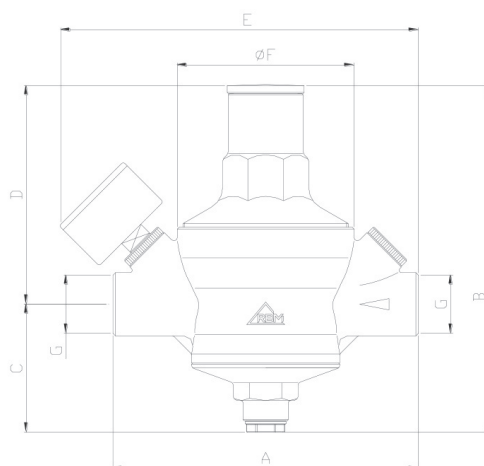
CONSTRUCTION FEATURES

Body	Nickel-plated brass
Metal internal components	Brass CW 614N UNI EN 12164
Rod	Brass CW 614N UNI EN 12164
Seals	Nitrile elastomer 01/B70 NBR
Sealing seats and sliding	Stainless Steel
Exterior plastic parts	Nylon 6 with 30% fibreglass
Pressure gauge holder connection	F G 1/4"

TECHNICAL FEATURES

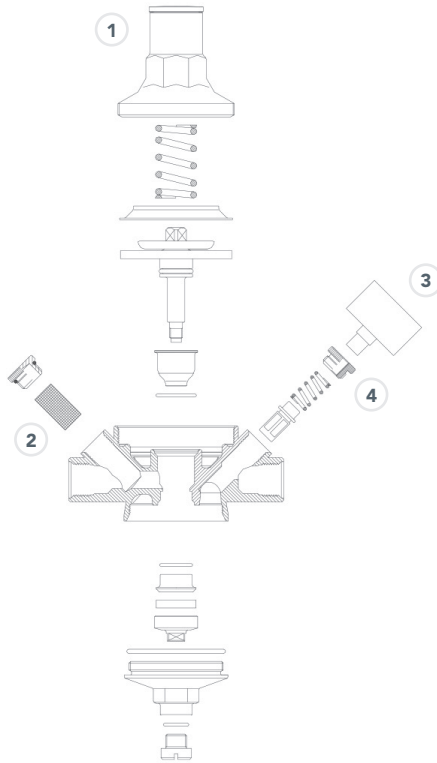
Compatible fluid	Water
Nominal pressure	PN 25
Maximum upstream pressure	25 bar (2500 kPa)
Adjustable downstream pressure	0.8÷5.5 bar (80÷550 kPa)
Thread	FF UNI-EN-ISO 228
Pressure gauge	Scale 0÷10 bar
Maximum operating temperature	80 °C
Degree of filtration	800 µm

DIMENSIONAL FEATURES



Code	Size G	A [mm]	B [mm]	C [mm]	D [mm]	Ø E [mm]	F [mm]
46.04.00	1/2"	135	153	56,5	96,5	158,5	78

CHARACTERISTIC COMPONENTS OF THE ALINOX FILLING UNIT

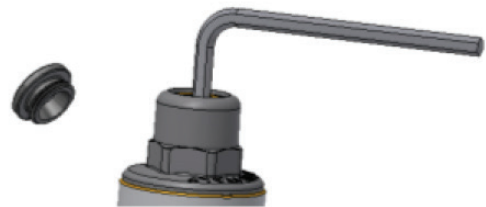


- 1 **Calibration ring:** Allows the adjustment of the calibration value.
- 2 **Microfilter:** Degree of filtration 800 µm. Allows you to eliminate impurities from the circuit and, therefore, guarantee the correct operation of the unit.
- 3 **Pressure reading pressure gauge:** Displays the pressure downstream of the filling unit, namely the pressure in the circuit to be supplied.
- 4 **Check valve (VNR):** Prevents the return of the liquid present in the system towards the aqueduct (upstream of the reducer).

PRESSURE REDUCER CALIBRATION

The final calibration of the pressure reducer must be carried out with the hydraulic circuit completely full and with all utilities closed, otherwise values would be affected by the fact that, during the possible supply, the downstream pressure decreases in relation to the amount of required flow.

The Alinox filling unit is calibrated by acting on the inner ring nut, turning it clockwise to increase the value and anti-clockwise to decrease it.



CALIBRATION OPERATIONS

- Close the shut-off valve downstream of the pressure reducer.
- Calibrate the pressure reducer by acting with the appropriate wrench depending on the models.
- The calibration operation is to be considered complete when the pressure gauge shows the desired pressure.

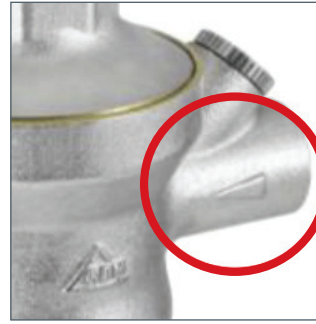


WARNINGS: Perform some discharge manoeuvres to check the stability of the calibration. With the system operational, the pressure read on the pressure gauge may be distorted by the overpressure of the thermal system, a possible correction must always be carried out with the system shut down and at ambient temperature.

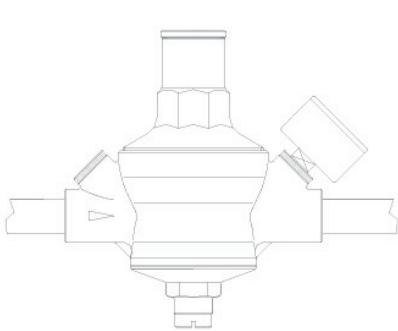
ASSEMBLY

ASSEMBLY PRECAUTIONS

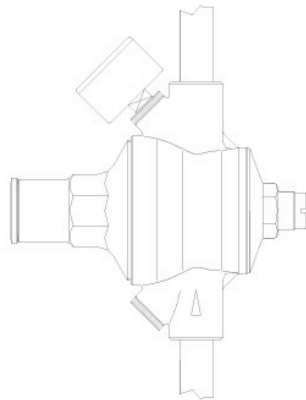
- Always install a filter upstream of the system.
- Carry out routine maintenance on the filters.
- Follow the direction indicated by the flow direction arrow located on the body.
- Use shut-off valves to allow any maintenance work.
- Clean the pipes upstream and downstream of the pressure reducer to avoid damage.
- The filling unit can be mounted vertically, horizontally and upside down.



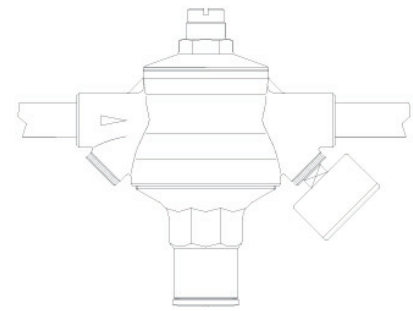
directional arrows



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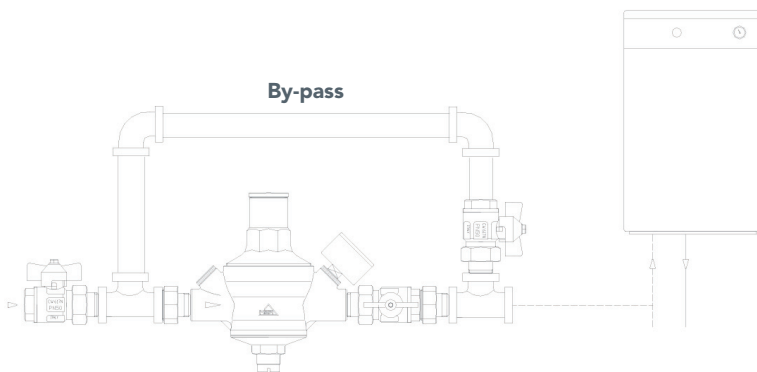


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APPLICATION DIAGRAMS



Layout 1

Automatic feeding directly to the thermal unit.

The **Alinox** is installed on the return circuit, at the boiler input.

The set-up of the **Alinox** feeder with by-pass allows significantly reducing the time required to fill the system. It is recommended to fill the system almost completely using the Bypass and only complete it through the feeder.

SPECIFICATION ITEMS

SERIES 46

Automatic adjustable feeder to top-up closed circuits, membrane operated, complete with removable cartridge micro filter, built-in check valve and dial pressure gauge to view the downstream pressure, Alinox model.

Nickel plated brass body, stainless steel sealing seats and sliding, nitrilico elastomer seals, max. upstream pressure 25 bar, adjustable pressure downstream 0.8 ÷ 5.5 bar, max. operating temperature 80 °C, pressure gauge scale 0÷10 bar, degree of filtration 800 µm, threaded connections FF UNI-EN-ISO 228. Size 1/2".

RBM spa reserves the right to improve and change the described products and related technical data at any moment and without prior notice: always refer to the instructions attached with the supplied components; this sheet is an aid, should the instructions be extremely schematic. Our technical office is always at your disposal for any doubt, problem or explanation.